THE RIGHT BOAT FOR WHITEWATER



Achilles has more ways to get the most out of any whitewater experience. Self-bailing inflatable kayaks, standard floor (bucket) boats, and self-bailing riverboats offer choices for the recreational whitewater enthusiast as well as models suitable for professional river guides or for use in any type of outfitter or fleet rental application. Every one of our boats is made with our own Achilles CSM fabric, giving us the ultimate in quality control throughout the manufacturing process. This fabric has proven itself over the years to be the best material for whitewater rafts and kayaks for abrasion resistance and longevity. Add our unique four-layer seam construction and you have the best made raft on the river.

Achilles is happy to provide custom fleet services for professional outfitters. From custom features to fleet graphics, we'll work with you to deliver the ideal boats for your situation. Whether you need one boat or an entire fleet, outfitters can expect a quick response and great service from Achilles.



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Multiple "D" Rings You will find stainless steel "D" rings located throughout Achilles boats to insure you have one wherever it may be needed, including 50 mm rings for frame tie-down. All "D" rings are doubly reinforced to make sure they hold tight under the most extreme conditions.

Achilles produces the only Riverboats with seams that are overlapped a full inch and reinforced with seam tape inside and out. Some riverboats depend on a one-half

inch overlap with no seam tape. Achilles seams are made to be the strongest in the industry. More in the Floor

The floors of all Achilles RV Riverboats are a heavy-duty 840 denier and fully-wrapped for ultimate safety. They are also reinforced with wear patches at potential abrasion points for double protection.

Recessed Valves (FR Series & Kayaks) Achilles FR series riverboats and inflatable kayaks feature recessed valves which stay out of the way of passengers, lines and gear. This helps avoid any damage to valves when loading or transporting gear.

Leafield Valves (RV Series) All Achilles RV Series riverboats are equipped with smooth, low profile Leafield valves known for their reliability and durability.

FEATURES

All Achilles Riverboats are loaded with the features you want to have on any type of whitewater. From the basic fabric and construction through such details as strategic placement of "D" rings, Achilles quality is evident in every aspect of our boats. No one in the world possesses more advanced inflatable boat technology than Achilles, and this technology is found in every Achilles Riverboat.

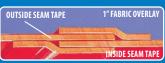
The Toughest Fabric

The tough nylon core fabric of every Achilles RV Riverboat is coated with both Achilles CSM and Chloroprene® for unsurpassed durability. CSM exterior for toughness

Achilles CSM is calendered under extremely high pressure to the fabric exterior to provide the best protection against damage from abrasions, punctures and weathering. Two interior layers of Chloroprene[®] insure that all Achilles boats will be extra airtight, and retain optimum inflation levels longer.

The Strongest Seams













Nylon or Polyester core

Two layers of Chloroprene for

unsurpassed air retention

FR SERIES



The new FR "Livery" Series of riverboats are designed for serious recreational river-running as well as professional use. These nonself-bailing standard floor rafts offer many of the same features as our RV series of boats. The tough Nylon core fabric of all FR Riverboats is coated with Achilles CSM, and the floors are a full 840 denier. These rugged boats also feature recessed military style valves and are lightweight enough for outfitters and private users to carry and transport with relative ease.

RV STANDARD SERIES



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Nothing has been left out in making Achilles RV Series riverboats the strongest available for professional use. Both the 840 denier tube fabric and the additional 840 denier fully-wrapped floors are coated with Achilles CSM for unsurpassed protection against damage from abrasions, punctures and weathering.

All "D" rings have been strengthened to last on all stress points and tie downs. Plus, you have the guarantee of famous Achilles quality and attention to detail on all the great standard features which make these boats ready for any professional use.

These rugged, self-bailing riverboats are built to handle any professional use. Available in both two and three-thwart designs, they offer all the features big water outfitters demand. Naturally they are made with sturdy, Achilles CSM-reinforced fabric and the unsurpassed seam construction offered only by Achilles. Self-bailing system, fully wrapped, lace-in reinforced floors, Adjustable Thwart Mounting System (ATMS), generous D-rings, frame wear patch... nothing has been overlooked in producing these "top-of-the-line" boats. Still, they are lightweight for easy carrying and transporting. You won't find a stronger, better-built riverboat ready to go to work for you.

| | LENGTH | WIDTH | TUBE DIAMETER | THWART DIAMETER | THWART TYPE | NO. OF THWART | NO. OF Chambers | CENTER WIDTH/LENGTH | BOW/STERN RISE | TUBE/FLOOR MATERIAL | PERCENTAGE FLOOR MAP | NO. D-RINGS | FRAME WEAR Patch | WEIGHT | COLOR | PERSON CAPACITY | HANDLES |
|-----------------|--------|-------|------------------|--------------------|----------------|------------------|--------------------|------------------------|-------------------|------------------------|-------------------------|----------------|---------------------|----------|-------------------------|--------------------|---------|
| FR-4 | 9'2″ | 4′6″ | 16″ | 14″ | Glue-in | 0 | 2+0 | 22"/0" | 24"/24" | 420d/840d | 0 | 2 | No | 60 lbs | Blue/Yellow Red/Gray | 4 | 4 |
| FR-6 | 11'2″ | 5'0" | 16″ | 14″ | Glue-in | 1 | 2+1 | 28"/0" | 24"/24" | 420d/840d | 0 | 2 | No | 70 lbs. | Blue/Yellow Red/Gray | 6 | 6 |
| FR-10 | 13'11″ | 6'3″ | 20″ | 18″ | Glue-in | 2 | 2+2 | 34.5"/45" | 28"/28" | 420d/840d | 0 | 2 | No | 110 lbs. | Blue/Yellow Red/Gray | 10 | 6 |
| FR-12 | 14'6″ | 7′1″ | 20″ | 18″ | Glue-in | 2 | 2+2 | 45"/45" | 28"/28" | 420d/840d | 0 | 2 | No | 130 lbs. | Blue/Yellow Red/Gray | 12 | 6 |
| RV-110 | 11'0" | 5′2″ | 16″ | 12″ | ATMS* | 2 | 3+2 | 30"/34" | 24"/24" | 840d/840d | Full | 10 | Yes | 85 lbs. | Red/Blue | 4 | 4 |
| RV-126 | 12'6″ | 6′1″ | 18″ | 14″ | ATMS* | 2 | 4+2 | 37"/42" | 28"/28" | 840d/840d | Full | 13 | Yes | 112 lbs. | Red/Blue | 7 | 4 |
| RV-140 | 14'0″ | 6'8″ | 20″ | 15″ | ATMS* | 2 | 4+2 | 40"/45" | 30"/30" | 840d/840d | Full | 15 | Yes | 134 lbs. | Red/Blue | 9 | 4 |
| RV-156 | 15'6″ | 7′1″ | 22″ | 17″ | ATMS* | 2 | 4+2 | 41"/46" | 31"/31" | 840d/840d | Full | 15 | Yes | 165 lbs. | Red/Blue | 12 | 4 |
| RV-180 | 18'0" | 8'0" | 24″ | 18″ | ATMS* | 2 | 4+2 | 49"/60" | 35"/35" | 840d/840d | Full | 18 | Yes | 203 lbs. | Red/Blue | 18 | 4 |
| RV-110SB | 11'0" | 5′2″ | 15″ | 10″ | ATMS* | 2 | 4+2+Floor | 31"/37" | 24"/24" | 840d/840d | Full | 10 | Yes | 88 lbs. | Red/Blue | 4 | 4 |
| RV-126SB | 12'6″ | 6'1″ | 18″ | 12″ | ATMS* | 2 | 4+2+Floor | 37"/42" | 28"/28" | 840d/840d | Full | 13 | Yes | 129 lbs. | Red/Blue | 7 | 4 |
| RV-140SB | 14'0″ | 6'8″ | 20″ | 14″ | ATMS* | 2 | 4+2+Floor | 40"/46" | 30"/30" | 840d/840d | Full | 15 | Yes | 153 lbs. | Red/Blue | 9 | 4 |
| RV-156SB | 15'6″ | 7′1″ | 22″ | 14″ | ATMS* | 2 | 4+2+Floor | 41"/46" | 31"/31" | 840d/840d | Full | 15 | Yes | 184 lbs. | Red/Blue | 18 | 4 |
| RV-180SB | 18″ | 8′0″ | 24″ | 18″ | ATMS* | 2 | 4+2+Floor | 49"/60" | 35"/35" | 840d/840d | Full | 18 | Yes | 272 lbs. | Gray | 18 | 4 |
| RV-126SB-3T | 12'6″ | 6′1″ | 18″ | 12″ | ATMS* | 3 | 4+3+Floor | 37"/48" | 28"/28" | 840d/840d | Full | 13 | Yes | 134 lbs. | Red/Blue | 7 | 4 |
| RV-140SB-3T | 14'0″ | 6'8″ | 20″ | 14″ | ATMS* | 3 | 4+3+Floor | 40"/54" | 30"/30" | 840d/840d | Full | 15 | Yes | 159 lbs. | Red/Blue | 9 | 4 |
| RV-156SB-3T | 15'6″ | 7′1″ | 22″ | 14″ | ATMS* | 3 | 4+3+Floor | 41"/54" | 31"/31" | 840d/840d | Full | 15 | Yes | 190 lbs. | Red/Blue | 12 | 4 |
| RV-180SB-3T | 18'0" | 8'0" | 24″ | 18″ | ATMS* | 3 | 4+3+Floor | 49"/46" | 35"/35" | 840d/840d | Full | 18 | Yes | 282 lbs. | Gray | 18 | 4 |
| KSB-94 | 9'5″ | 3'1" | 11″ | 8″ | Lace-in | 1 | 2+1+Floor | | 20"/20" | 420d/840d | 50 | 1 | | 37 lbs. | Red | 1 | 2 |
| KSB-116 | 11'6″ | 3'1" | 11″ | 8″ | Lace-in | 2 | 2+2+Floor | | 20"/20" | 420d/840d | 50 | 1 | | 47 lbs. | Red | 2 | 2 |

*Adjustable Thwart Mounting System

KSB KAYAK SERIES

KSB Kayaks deliver the most fun you'll ever get out of white water. They are self-bailing and made with tough, Achilles CSM-reinforced nylon fabric... just like our rugged riverboats.

They also feature multiple air chambers plus inflatable floors and lace-in, adjustable thwarts. The reinforced outer floor is wrapped 50% for extra safety. Stable, maneuverable and forgiving, these tough kayaks are designed to handle challenging rapids, waves or holes. Lightweight and compact enough to go anywhere,

the KSB-94 and KSB-116 are an easy way to experience the excitement of whitewater rafting.





Specifications of Achilles Riverboats may change without notice.